Work Orde July-23-12 10:5		4		*875	594*					. •	Page 1
Revision ID:	D350-567-115	ndow		Accept	*N900	1 040	100)* s	etup Sta Sto	Į VI -	S1* S2*
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Approvals:	Process Plan:QC:	MLJ	Date: 12/07/2	Tooling: SPC (Y/N):		Date:		, R	dun Sta Sto) 	R1* R2*
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Outside Dimensions

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Wave/Twist in Tube

Folio

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Quality Control

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Outside Dimensions

Wave/Twist in Tube

Folio

Picklist Print July-23-12 10:51:47 AM Work Order ID: 87594 Parent Item: D350-567-115 **Start Date: 7/16/12** Required Date: 8/10/12 Parent Item Name: Interior Floor Window Start Qty: 2.00 Required Qty: 2.00 **Comments:** IPP Rev:A New Issue 04-08-24 JLM CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:B IPP Rev:C 08-10-07 as per revD DD verified by: Unit of Qty on Qty per Kit Total Component Item ID/ Replacement Last Qty Date Mfg/ Bin Primary Route Item Name Measure Hand Location Item ID Purch Item Location Seq ID Issued Issued **Qty** تر AN526C632R12 110 18 No Each 131.0000 Purchased Location Loc Qty Loc Code ST344 100 122378 100 ST346 30 121556 30 121556 ST347 119225 D2463 No 110 474.9074 8.82 Manufactured Location Loc Oty Loc Code ST404 474.90737 72232 15.38 79478 0.43737 459.09 83542 Manufactured No 110 Each 6.0000 Location Loc Qty Loc Code ST211 84073 6 No 110 Each 8.0000 Manufactured

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Page 1

Status

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											DQA:	Date:	,
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Work Orde	٠r٠					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	4
Part N	۱٥.					Rework Scrap Use-as-is		Therm	Skid-tube Machining noforming	Crosstube Small Fab Finishing		Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
NCR I	۱٥.					Work Order Update	J		Large Fab	Composite		Supplier	
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		Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on incomplete		Part Incorre	ct	Weld
	-	Crushed/0	Crimped.			Burrs		4	ions Incomplete/Un	clear	Part Lost/M	⊢	Wrong Stock Pulled
		Cuffs	•			Contamination		Mainte	· ·		Part Moved	~ <u>L</u>	, ~
		Heat Trea	t			Countersink		Mislabe	led		Positioned V	Vrong	
		Inspection	n Strip in	Tube	<u> </u>	Cut Too Short		Misread	I		Power Loss/		Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish Folio

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Picklist Print
July-23-12 10:51:47 AM

Work Order ID:	87594							·* .	
Parent Item:	D350-567-115						Start I	Date: 7/16/12	Required Date: 8/10/12
Parent Item Name:	Interior Floor Wind	low					Start	Qty: 2.00	Required Qty: 2.00
D3295-041		Manufactured	No		110	Each	10.0000	1 2	
Floor Window									30 04
Floor Window				Location	Loc Qty		Loc Code		,
5				ST212	10				
				86516	10			86516	~1
D3296-041 Door Assembly		Manufactured	No		110	Each	1.0000	2	-10 St
/ Soot 1 255 mony				Location	Loc Oty		Loc Code	B860	
)				ST218	1				
				84072	1			1284072	h
MS20470AD4-5		Purchased	No		110	Each	2,634.0000	2 4	
Rivet, Universal Head									<u> </u>
				Location	Loc Oty		Loc Code		0
				334	1500				
				122452	1500				
				ST319	1134				
				118405	389			300010	
M620420 + D4				120142	745			120142	,,,,
MS20470AD4-6 Rivet, Universal Head		Purchased	No		110	Each	3,514.0000	115 23	o 20 12/08/0
				Location	Loc Qty		Loc Code		
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Work Order:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	•
Work Graen					Rework			Skid-tube	Crosstube]	Water Jet	Engineering
Part No.					Scrap			Machining	Small Fab	4	d. Eng. Coor.	Quality
NCR No.					Use-as-is Work Order Update		Thern	noforming Large Fab	Finishing Composite	Rec/Stor	re/Packaging Supplier	Other .
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Cause	Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Desc	cription	Date	Verification	QC Inspector
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	Bending	Bend		Grain	Ovalized	Pressure/Forced
	Centre Not Concentric to O/S	BOM/Route		Hardware ·	Over/Under tolerance	Temperature/Cure
	Cracks	Broken/Damaged		Inspection Incomplete	Part Incorrect	Weld
	Crushed/Crimped.	Burrs		Instructions Incomplete/Unclear	Part Lost/Missing	Wrong Stock Pulled
	Cuffs	Contamination		Maintenance	Part Moved	
	Heat Treat	Countersink		Mislabeled	Positioned Wrong	
	Inspection Strip in Tube	Cut Too Short		Misread	Power Loss/Surge	Other
	Ripples in Bend	Drill Holes		Offset	 	
	Torque Waves in Extrusion	Drawing		Out of Calibration		
	Turning Sequence	Finish		Out of Sequence		
Г	Wave/Twist in Tube	Folio		Outside Dimensions		

Process
Supplier
Training
Unapproved

Picklist Print
July-23-12 10:51:48 AM

Page 3

Parent	Order ID: Item: Item Name:	87594 D350-567-115 Interior Floor Wind	ow					,			Date: 7/16/12 t Qty: 2.00		Required Date: 8/10 Required Qty: 2.00	
	70AD4-7 Iniversal Head		Purchased	No				110	Each	2,621.0000	15	30	~ 1B	
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Part I	Vo.						Scrap			Machining Small Fab	\dashv	Proc	i. Eng. Coor.	Quality
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		Ripples in					Drill Holes		Offset			,,	· L	<u> </u>
		Torque W		xtrusio	n		Drawing	Out of Calibration						
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Outside Dimensions

Wave/Twist in Tube

Folio

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REFERENCE ONLY

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PARTS LIST 5.0

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
^	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
	 -	X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
		 - ~ -	X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
 -				x		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					Х	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
L							
	1	 	†	i		D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
 	'	1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
 		- ' -	<u> </u>	1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1 1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1	<u> </u>	1	<u> </u>	<u> </u>	1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

			4.5	1 0		
Qty	Qty	Qty	(Qty_	J Qty	5 131	Description
-013	-023	-113	415	-031	Part Number	Description REPLACEMENT WINDOW KIT (SMALL)
Х					D350-567-013	
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT
				L		(SLIDING DOOR COMPATABLE)
					D2125	REPLACEMENT WINDOW, SMALL
1			<u> </u>		D2942	REPLACEMENT WINDOW, LARGE
	1				D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
		1	<u> </u>		D3290-041	KEI D (QEIIIE)
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
	<u>`</u>	1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9,OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ.	2 SQ.	2 SQ.			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
YD YD	YD YD	YD.	1	1	'	
10						VEODDENIE CEAL
				11	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				11	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			/ 1		D3293-1	DOUBLER
			1-1-		D3294-1	BRACKET
			F 1		D3295-041	FLOOR WINDOW
		1	1		D3296-041	/DOOR ASSEMBLY
· · · · · · · · · · · · · · · · · · ·	t	1	1		D2463-0530 >	NEOPRENE SEAL
	 	 	7 9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		1	9	8	AN960JD6	WASHER
		-	9	8	MS21042L06 /	-NUT (OR MS21042-06)
 			7-2-	40	MS20470AD4-5	PRIVET
	 		7115	90	MS20470AD4-6	RIVET
	 	 	1 15	20	MS20470AD4-7	/RIVET
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Date: 08.07.08